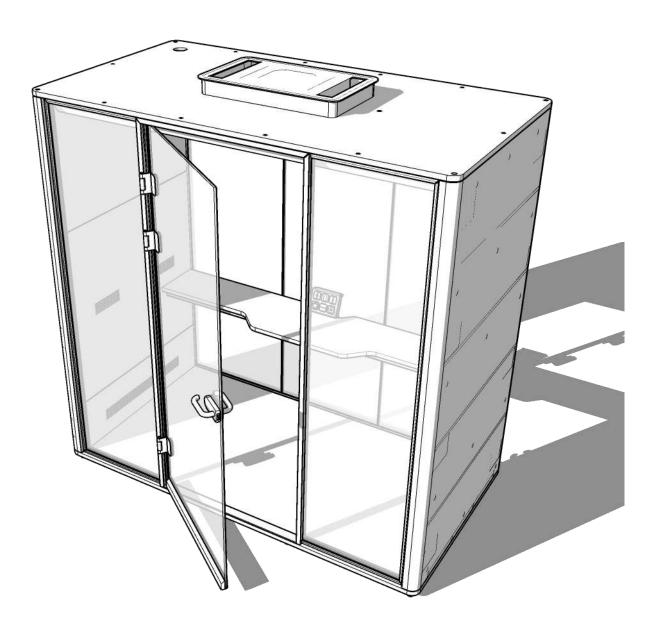


Silence CHAT

This Manual will help you build the perfect solution for a comfortable conversation.



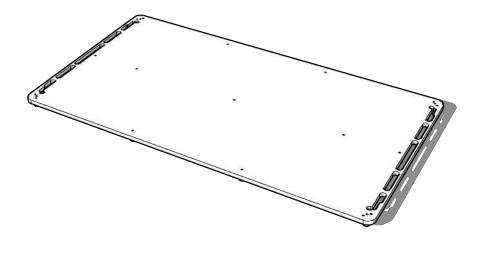
Page 1



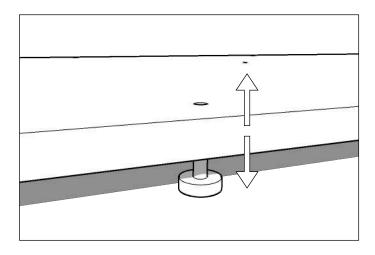


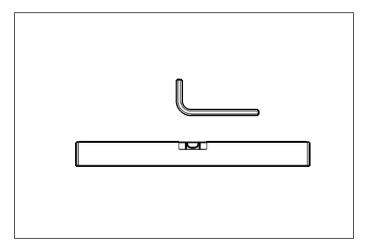
Floor

Make sure the floor is perfectly level.









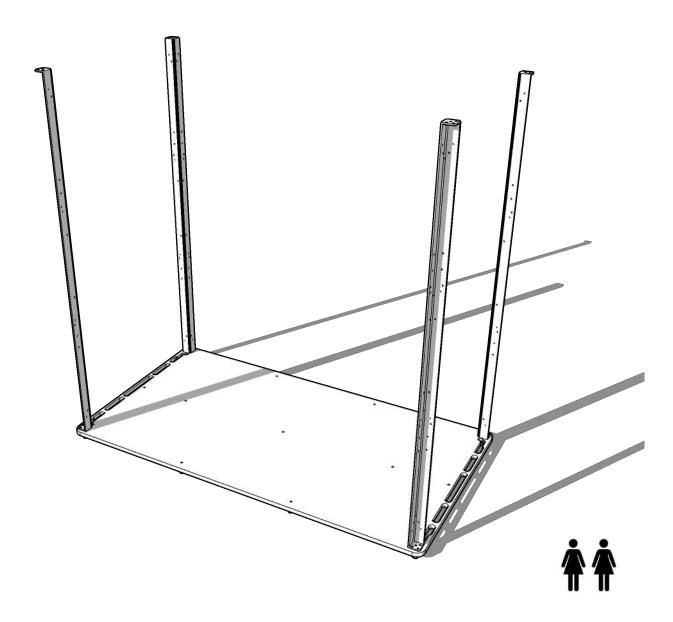
Level / Allen 4

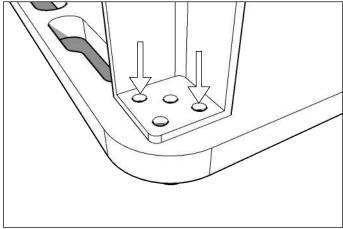
Page 3 december 24, 2020

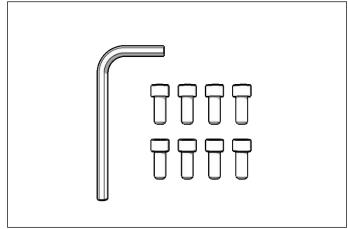


Corner Posts

They fit on every corner. Do not tighten the bolts yet.







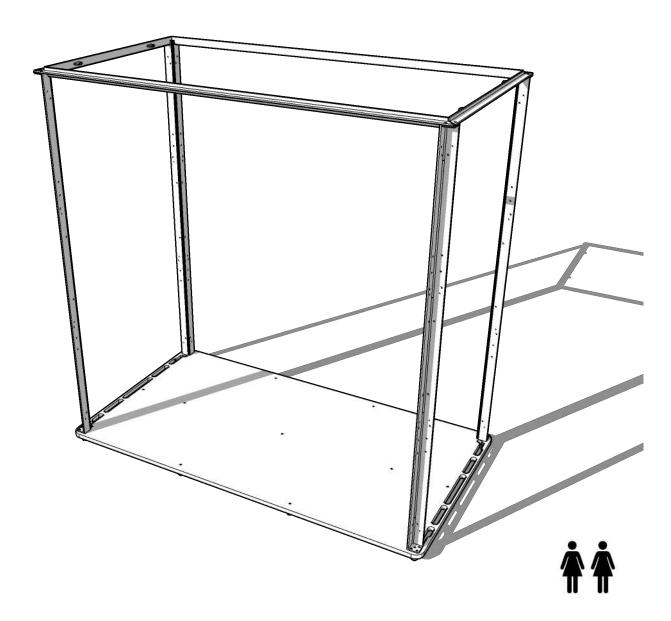
M10 x 25 / Allen 8

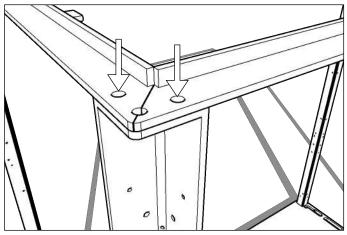
Page 4 december 24, 2020

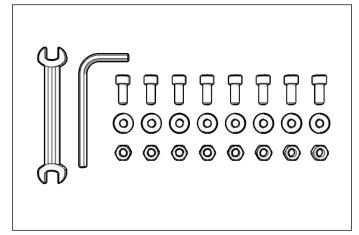


Top Bars

Make sure the bolts are in place before letting go. Do not tighten the bolts yet.







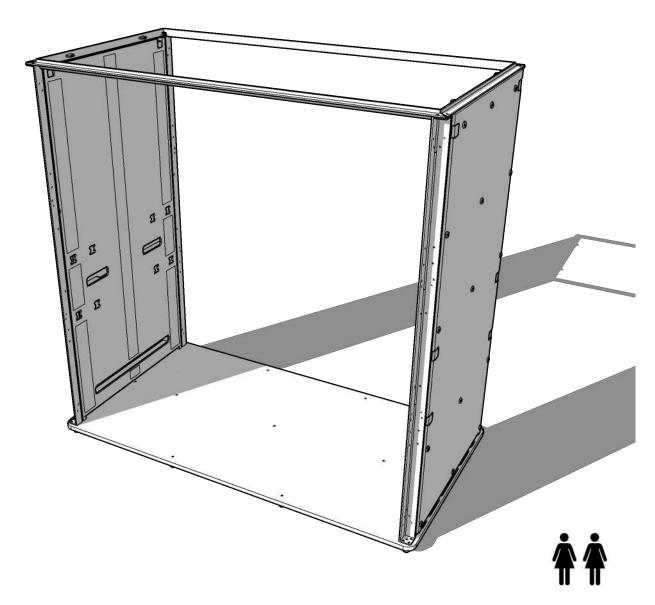
M10 x 25 / M10 Washer / M10 Nut / Allen 8 / Wrench 17

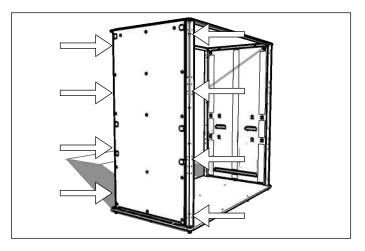
Page 5 december 24, 2020

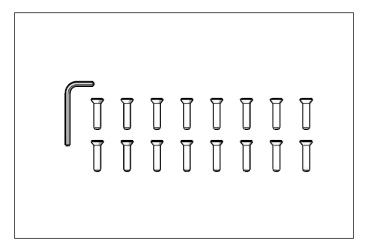


Walls

Make sure the bolts are in place before letting go. Now tighten all bolts on corner posts and top bar members.







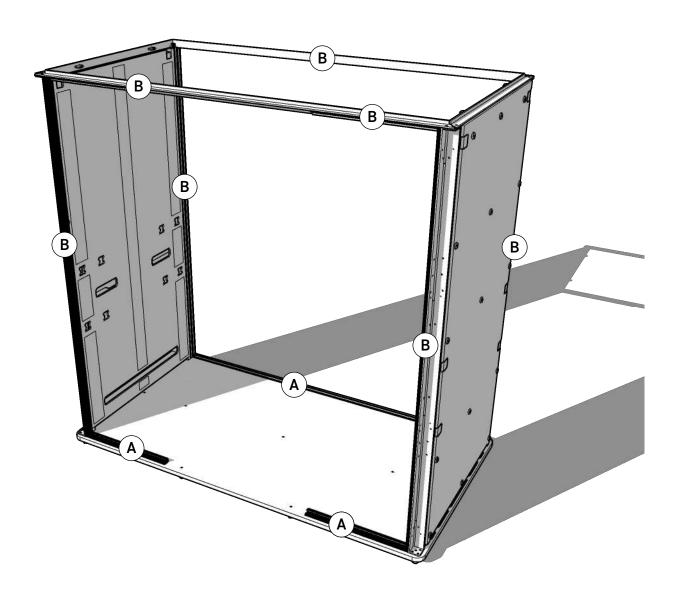
M5 x 25 / Allen 3

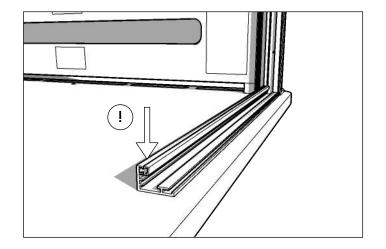
Page 6 december 24, 2020

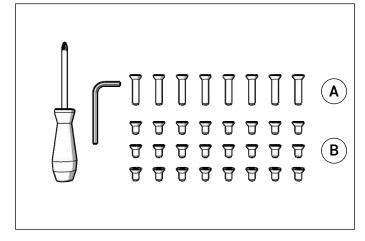


Glass Profiles

Make sure the flange is on the inside.







 $M5 \times 25$ / Allen 3 / $M5 \times 10$ / Phillips screwdriver

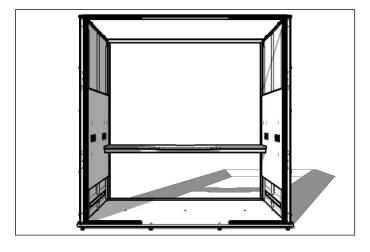
Page 7 december 24, 2020



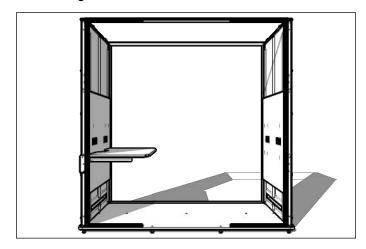
Velt

Velt defines the table.

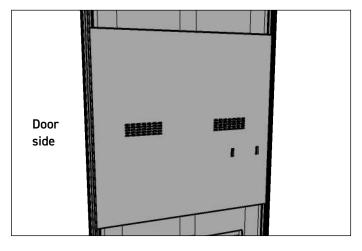
Meeting table



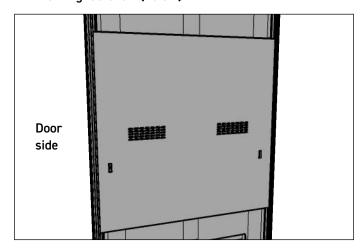
Working table



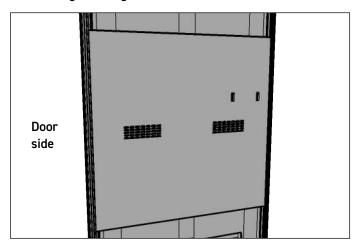
Meeting table low (75 cm)



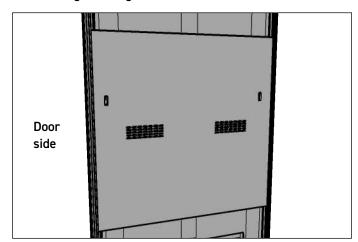
Working table low (75 cm)



Meeting table high (110 cm)



Working table high (110 cm)

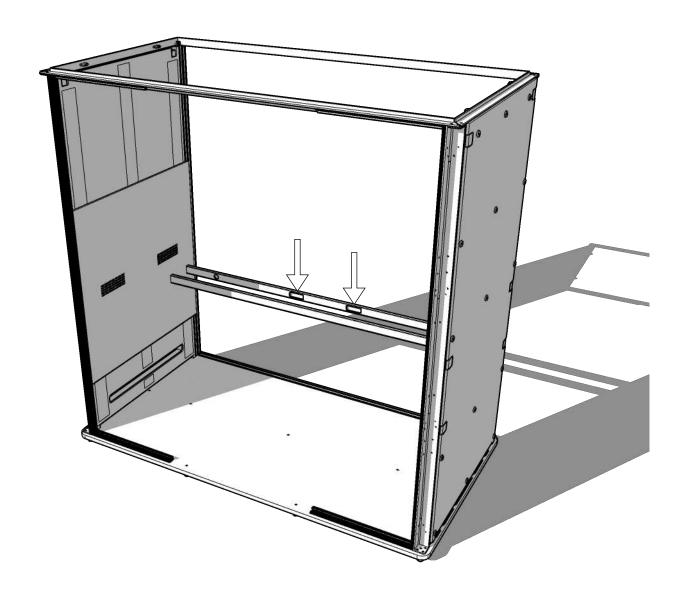


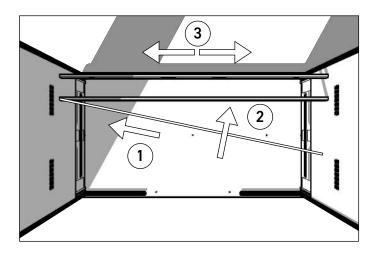
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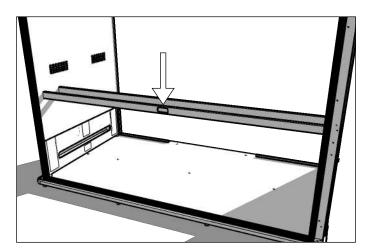


Frame Meeting Table

Make sure open profile is positioned towards the glass.



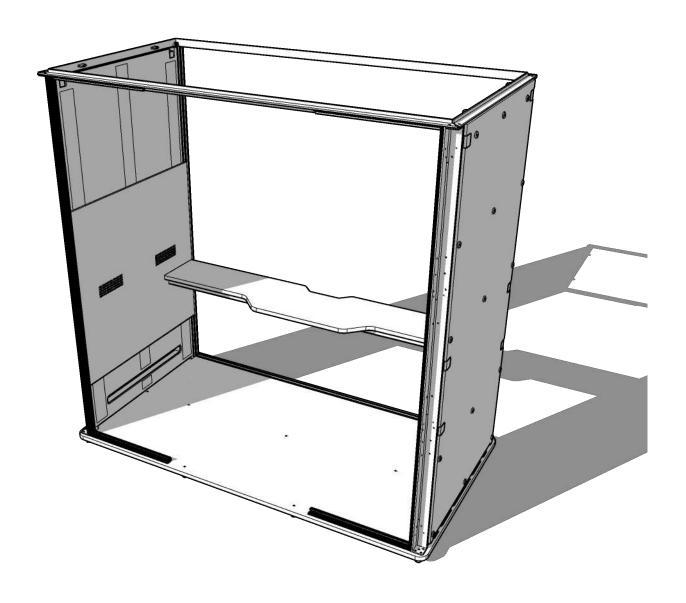


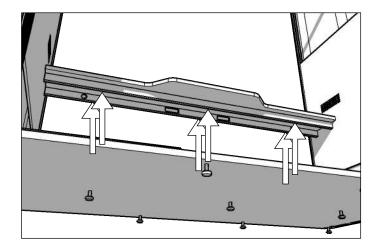


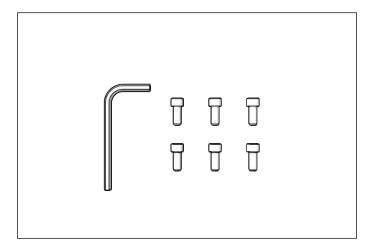


Meeting Table

Make sure to place bolts before moving on.







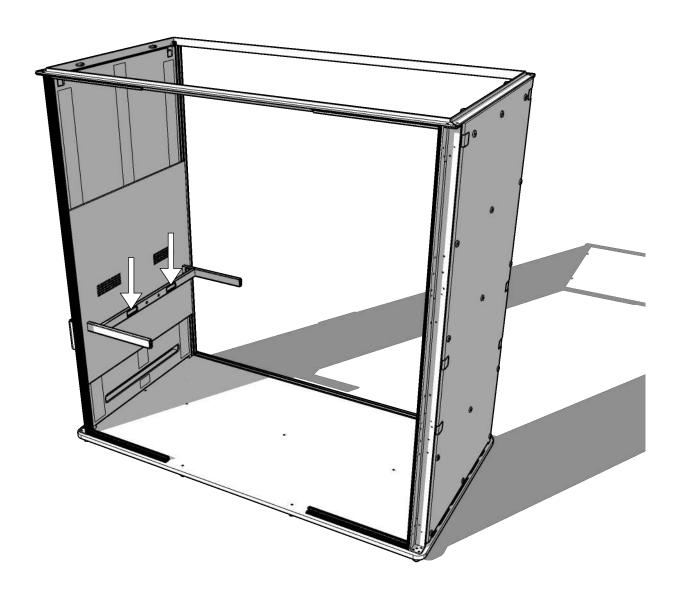
M5 x 12 / Allen 4

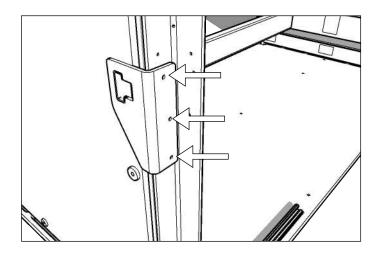
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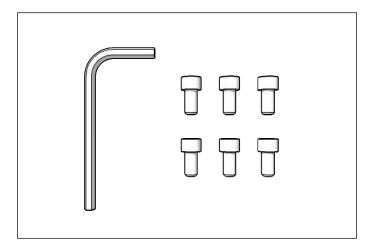


Frame Working Table

Place the frames from the outside of the wall and push them inwards.







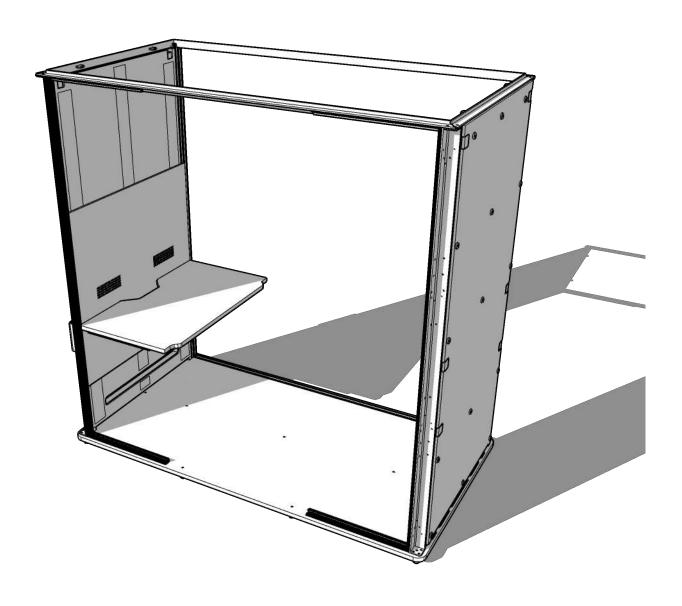
M8 x 16 / Allen 6

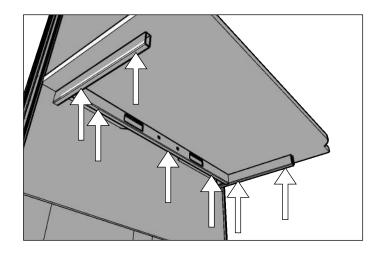
Page 11 december 24, 2020

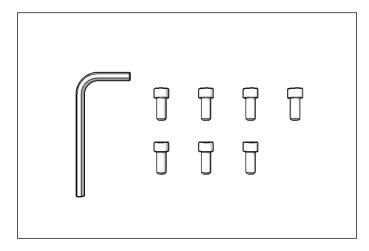


Working Table

Make sure to place bolts before moving on.







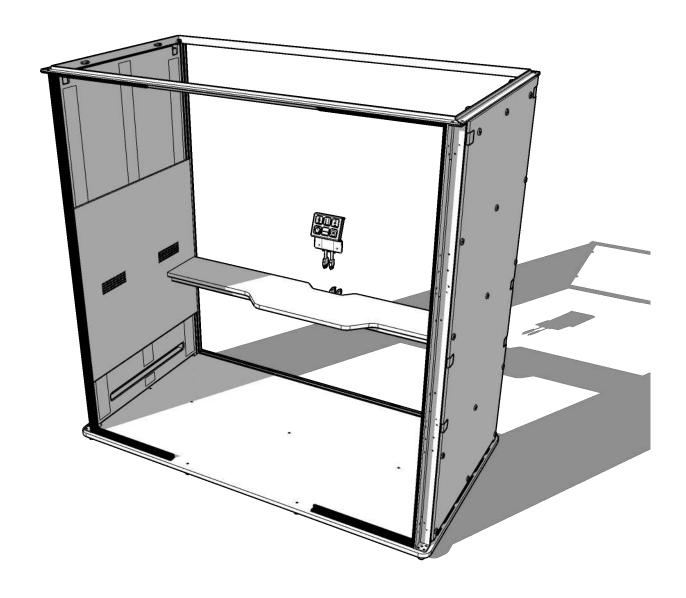
M5 x 12 / Allen 4

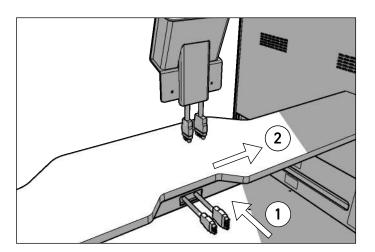
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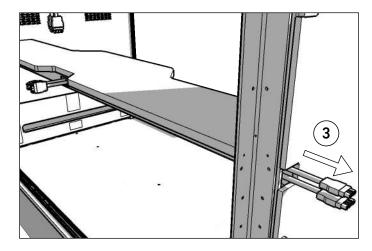


Place Cables

Place and connect cables from Control Unit and pull them through Frametube and out the wall.





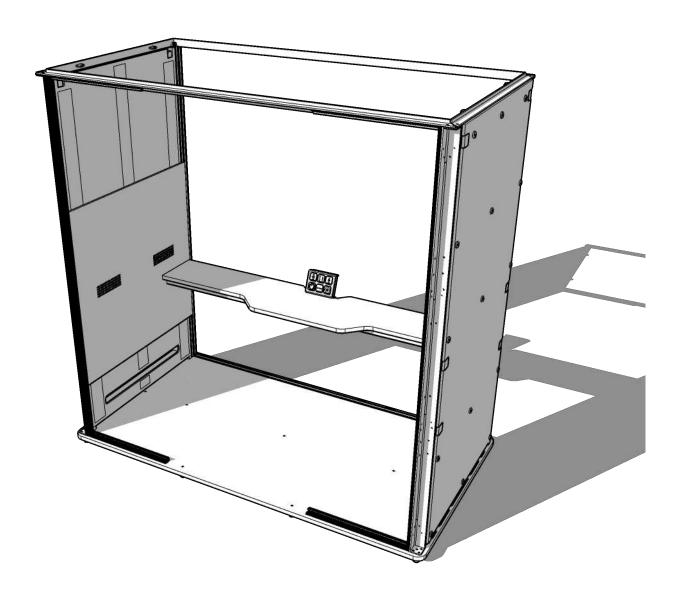


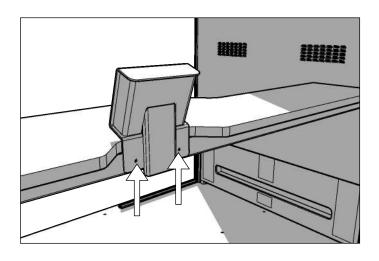
Page 13 december 24, 2020

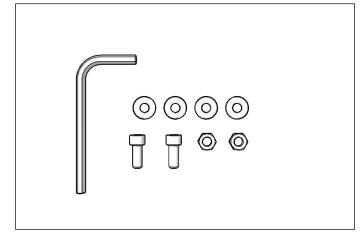


Control Unit

Be careful not to damage wires.







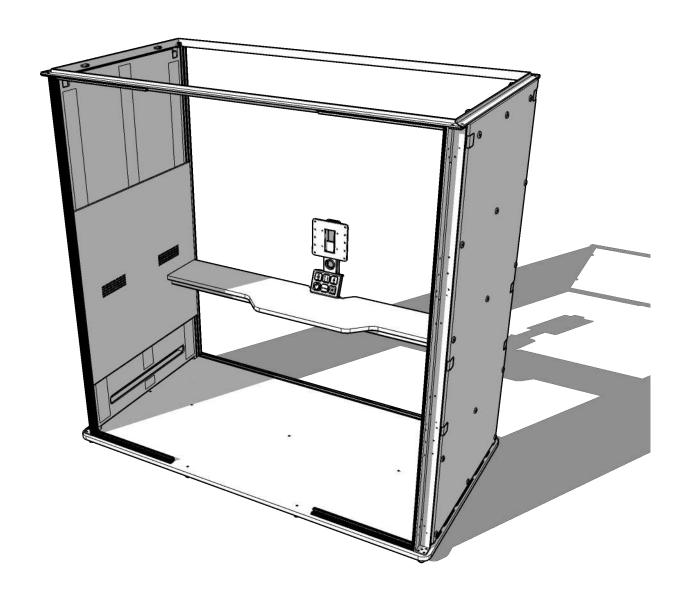
M6 x 16 / Allen 5 / M6 Washer / M6 Nut

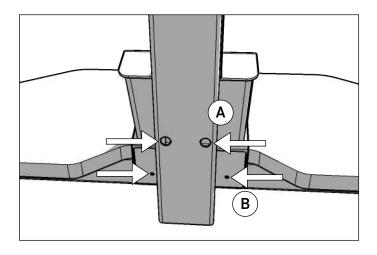
Page 14 december 24, 2020

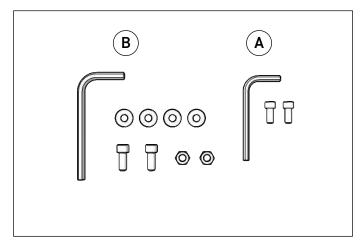


Monitor Support (Optional)

Be careful not to damage wires.





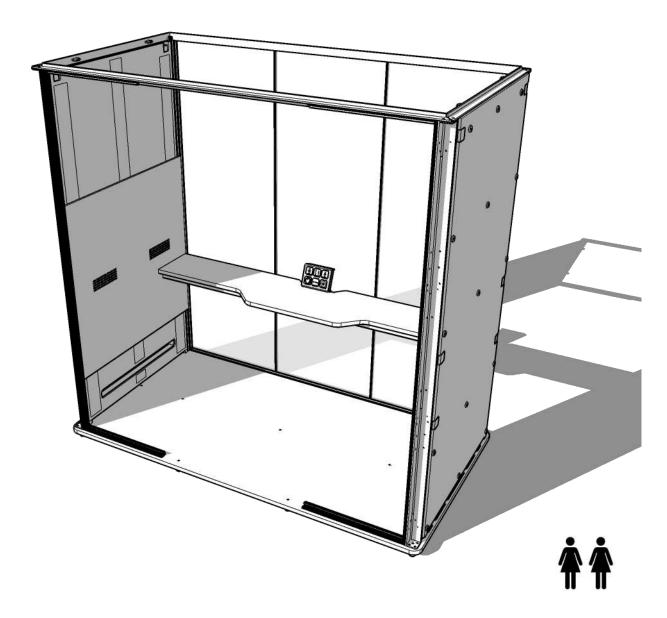


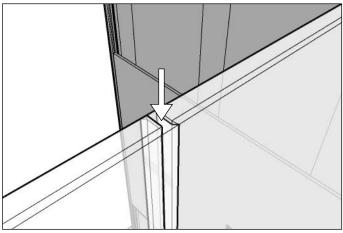
M6 x 20 / Allen 5 / M6 Washer / M6 Nut M5 x 12 / Allen 4

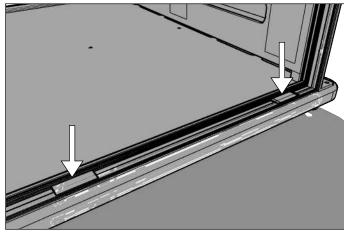


Glass Panels

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.







Plastic Glass Strip / Plastic Fillers (bottom)

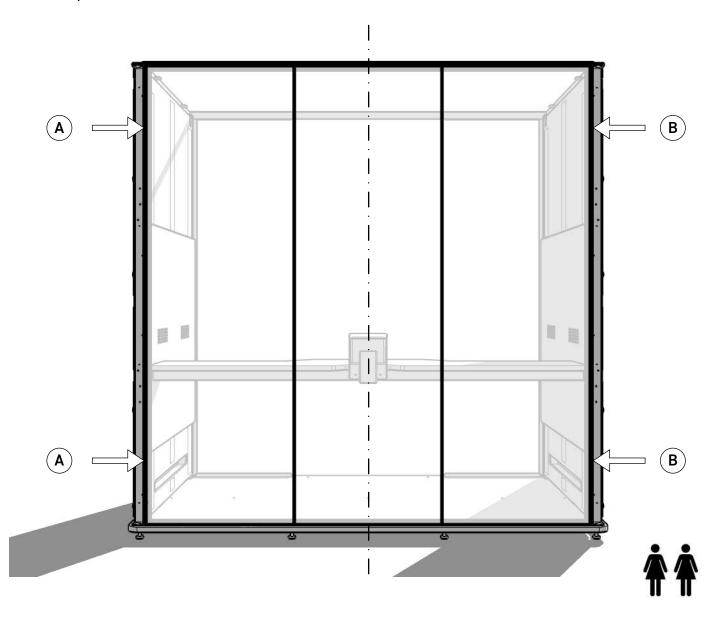
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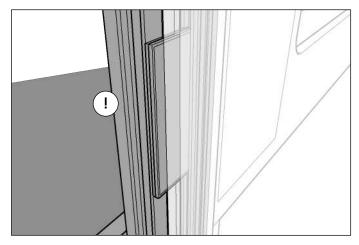


Glass Panels

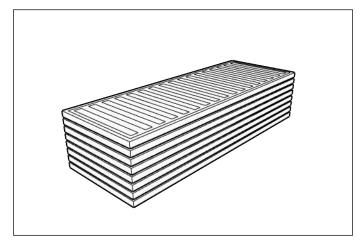
Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.







Use EQUAL amount of fillers on each side and place enough to make them FIXED



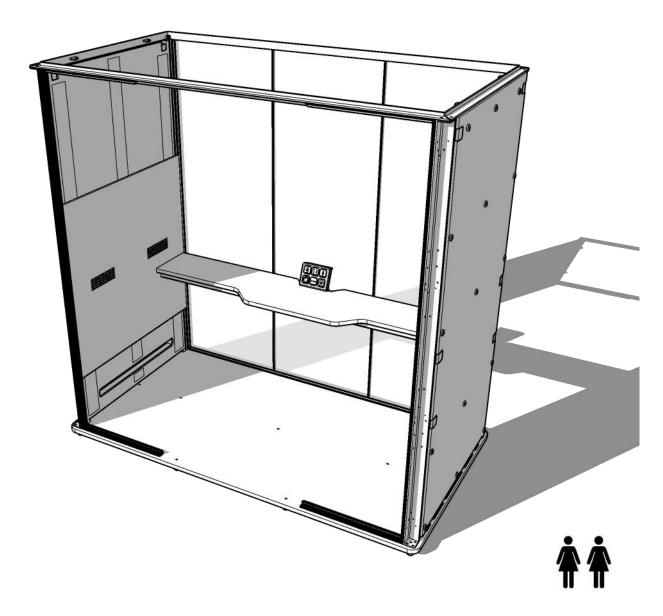
Plastic Fillers (sides)

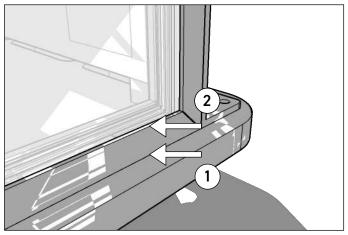
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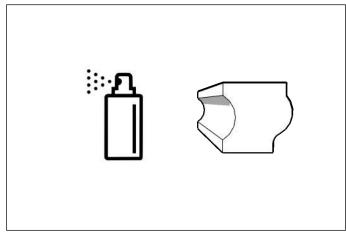


Glass Profiles

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.







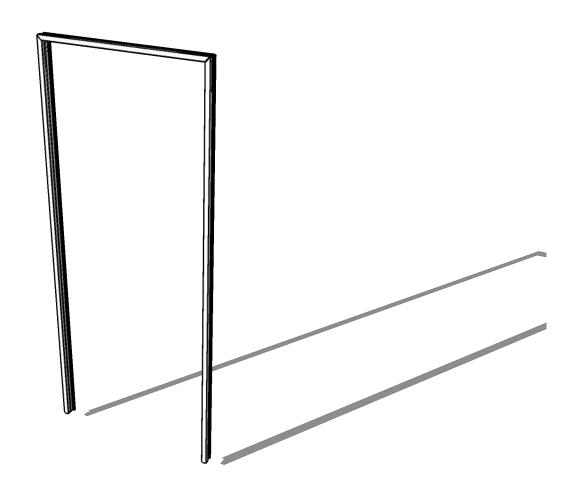
Thick Rubber Profile / Glass Cleaner

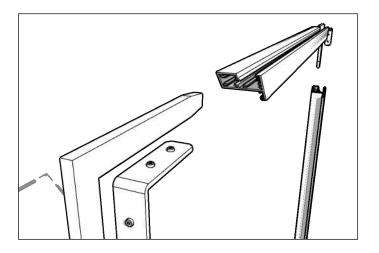
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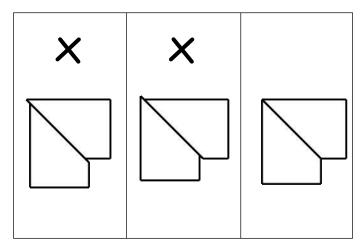


Door Assembly

Make sure too make a perfect corner.







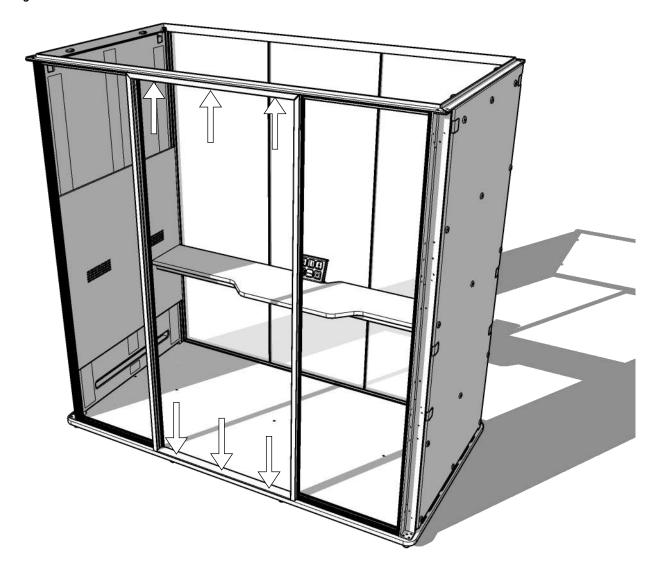
Allen 2.5 / Small Bracket / Large Bracket

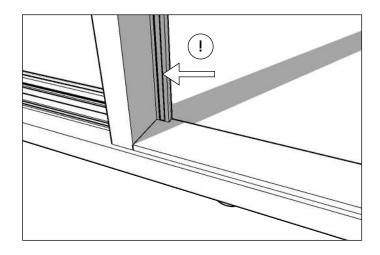


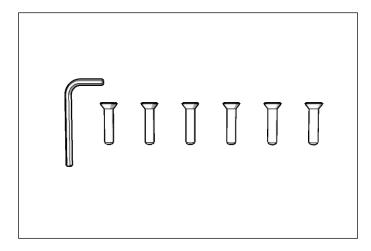
Place Door Frame

Place carefully and make sure corners of the door are perfectly assembled.

Make sure flange is on the inside.







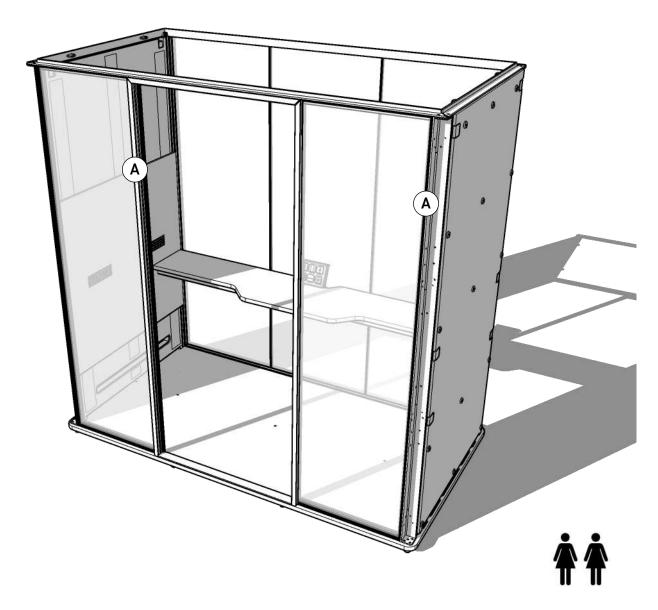
M5 x 25 / Allen 3

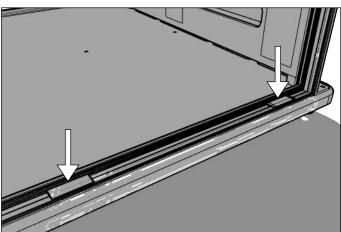
Page 20 december 24, 2020

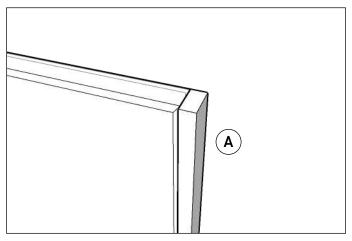


Glass Panels

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.







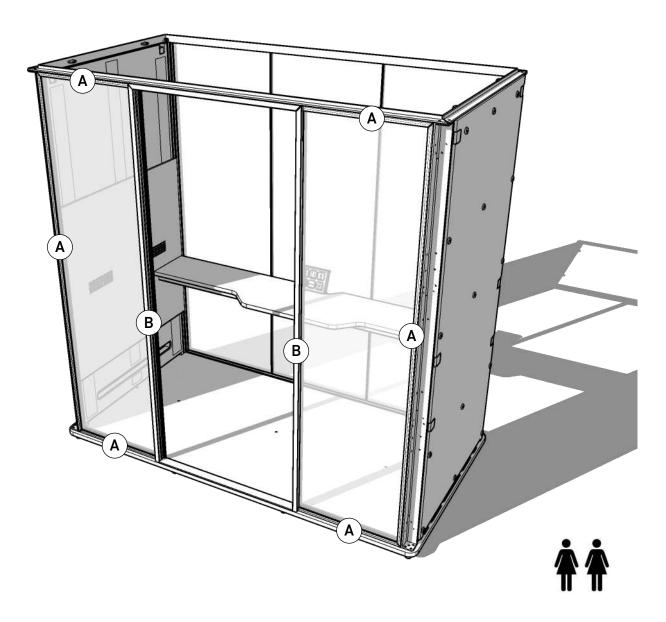
Rubber Tape / Plastic Fillers (bottom)

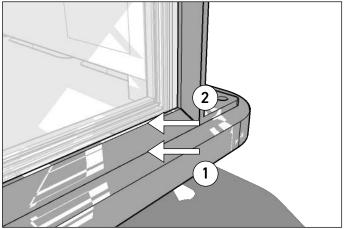
Page 21 december 24, 2020

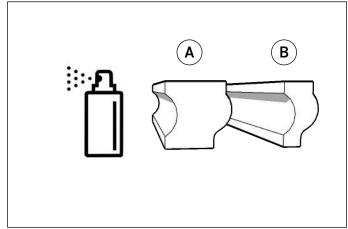


Glass Profiles

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed...







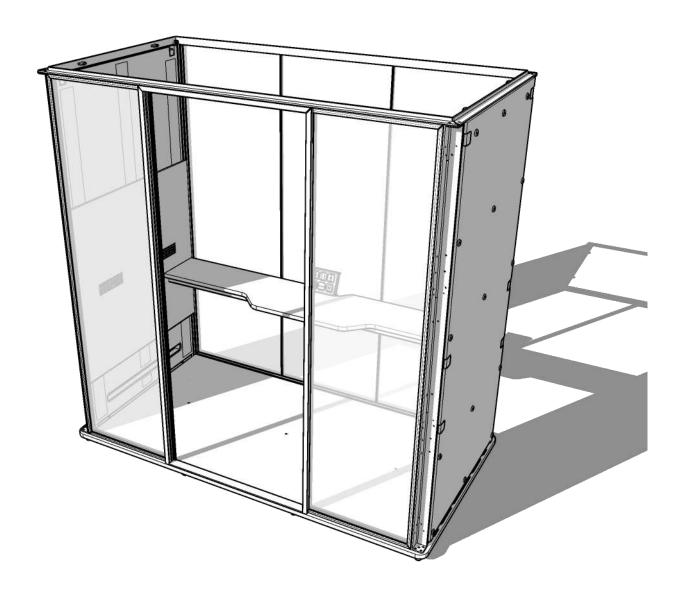
Thick & Thin Rubber Profile / Glass Cleaner

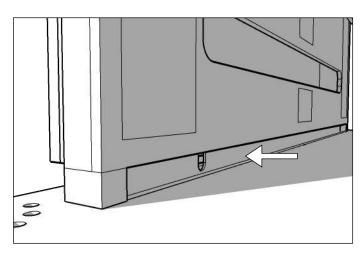
Page 22 december 24, 2020

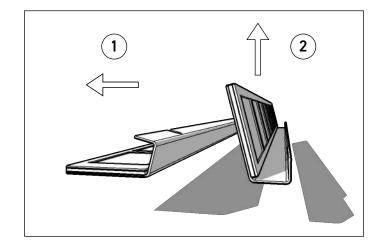


Place Hygienic Filters

Place from inside.



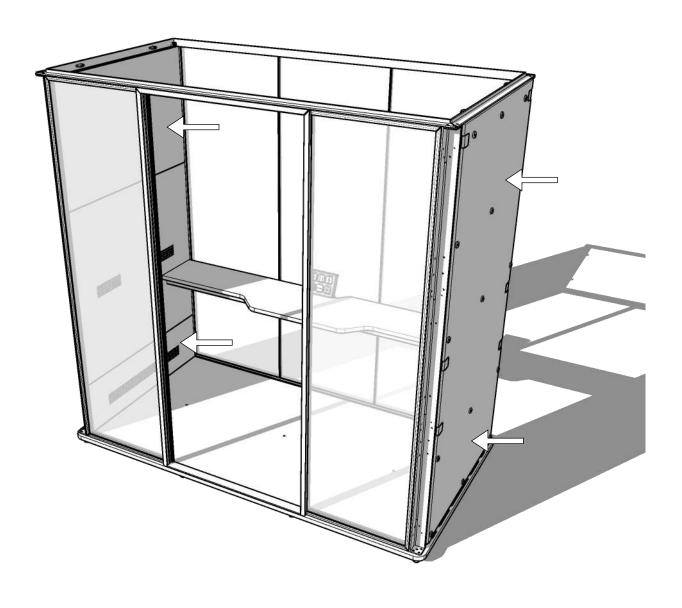


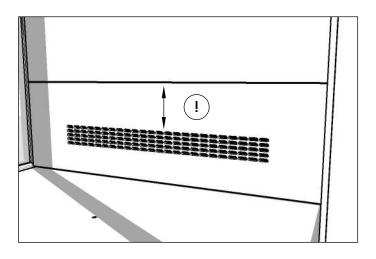


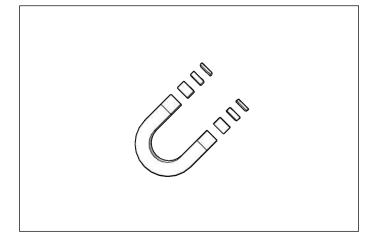


Velt Panels

Place from inside.



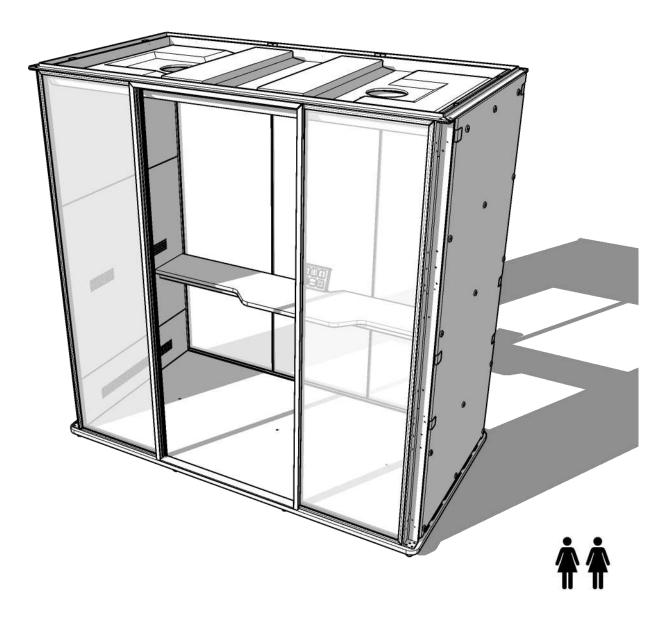


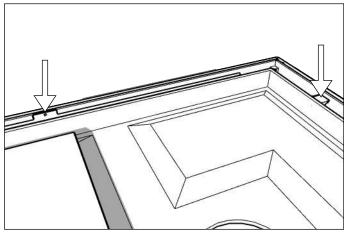


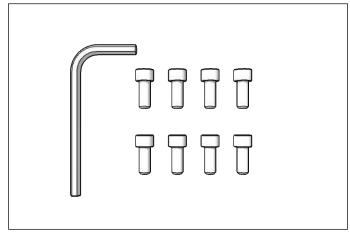


PET Ceiling

Lift over top bars and place from the top.



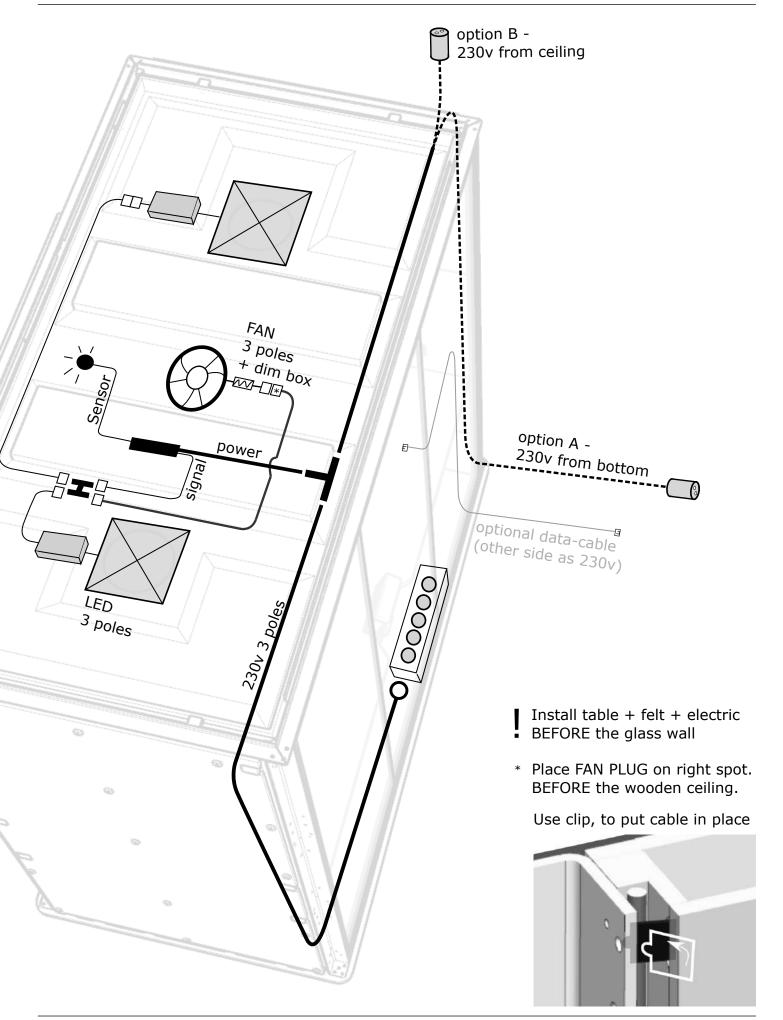




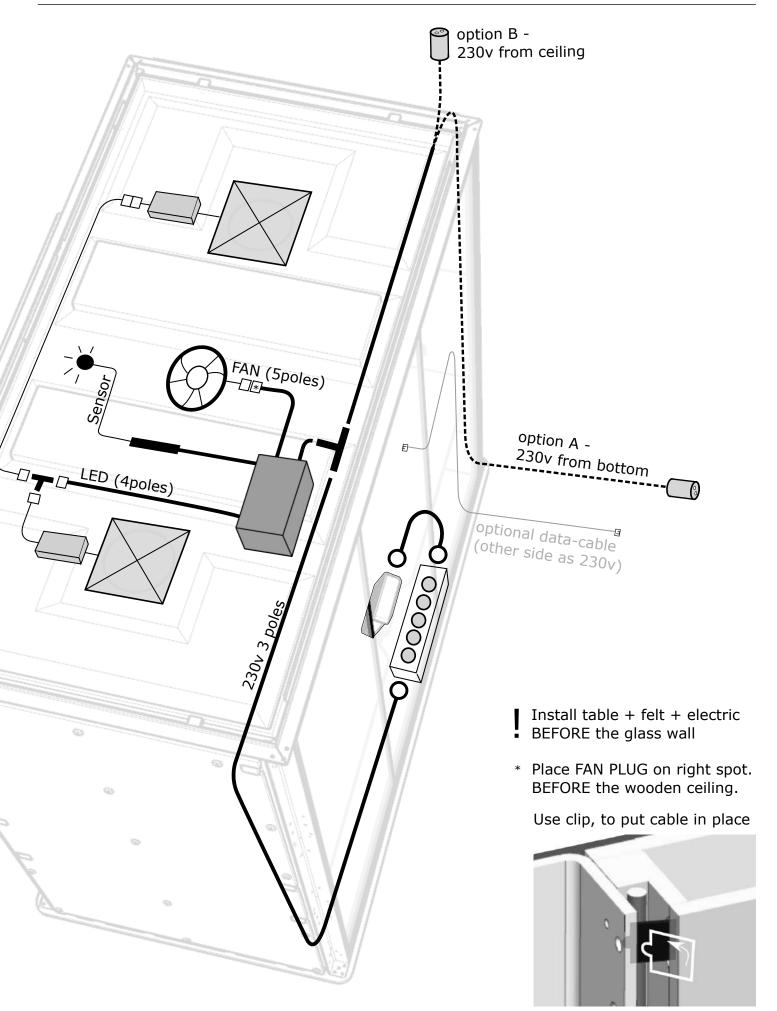
M5 x 12 / Allen 4

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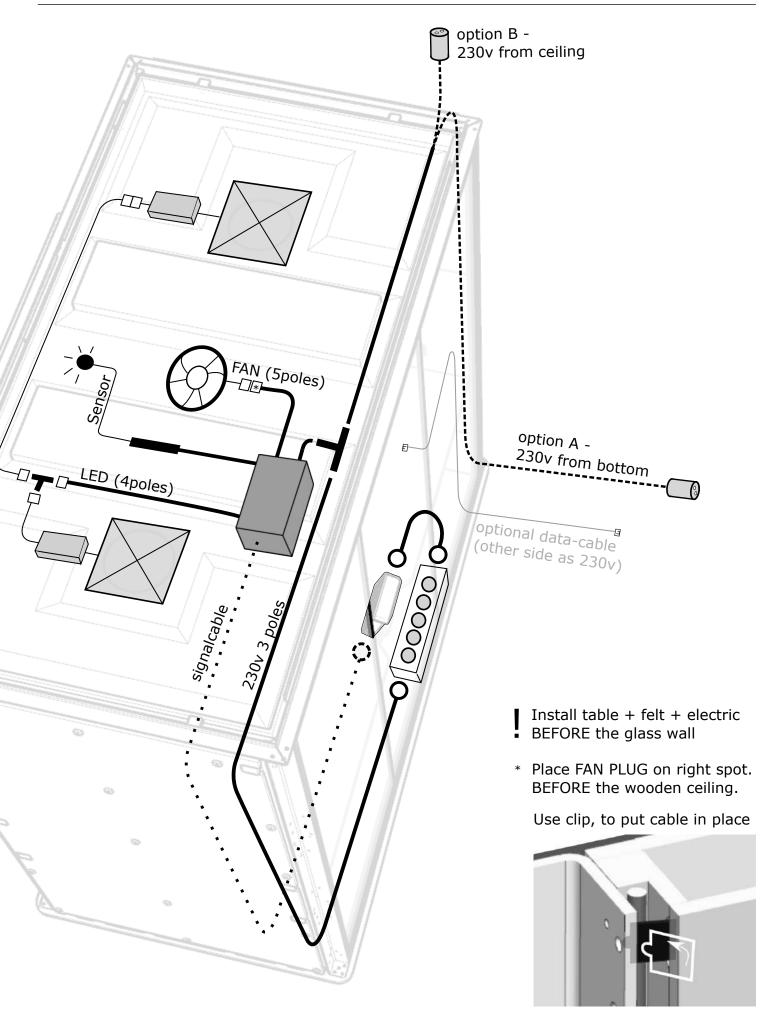








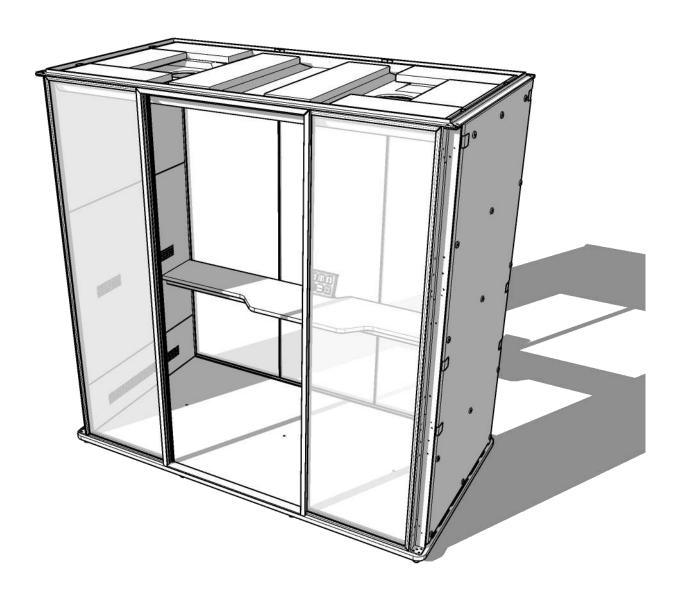


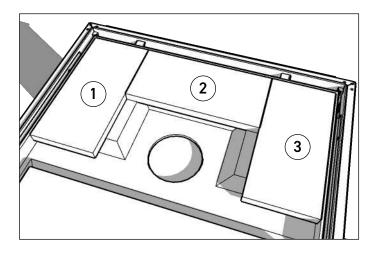


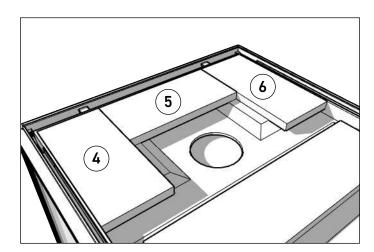


Acoustic Filling

Place properly against edges of ceiling



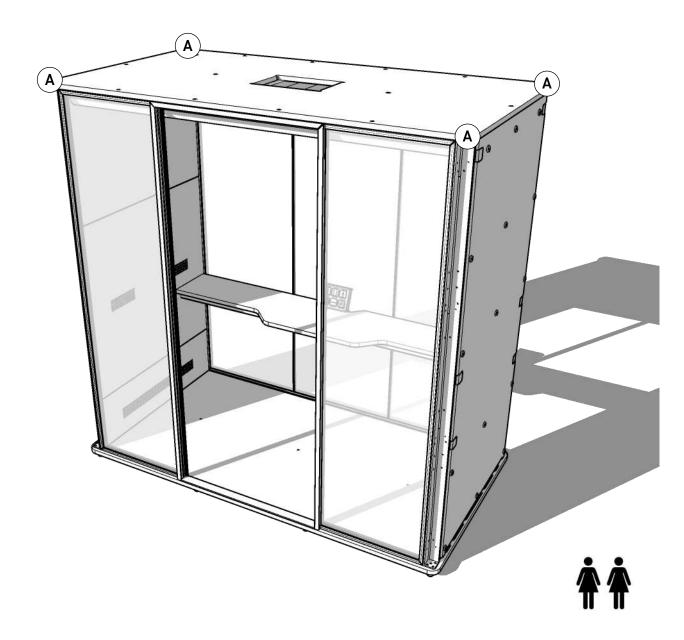


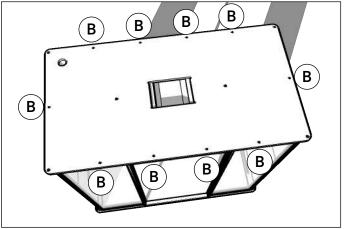


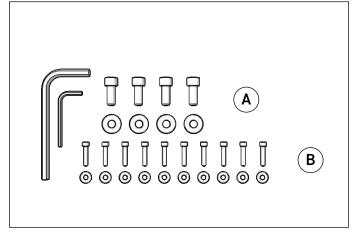


Top Panel

Place from top.







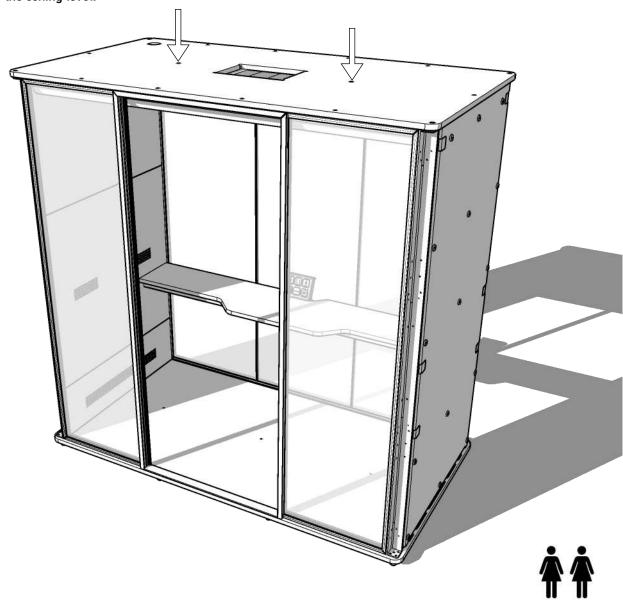
 $M10 \times 25$ / M10 Washer / Allen 8 $M5 \times 25$ / M5 Washer / Allen 4

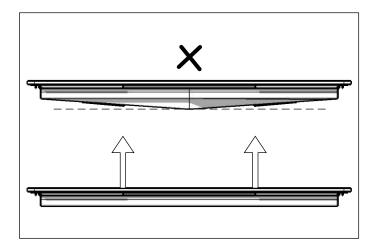
Page 28 december 24, 2020

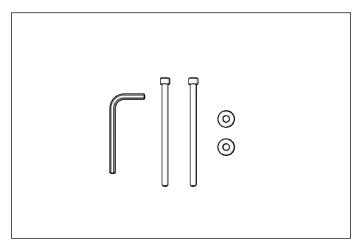


Adjust Ceiling

Use screw to pull the ceiling upwards and make the bottom of the ceiling level.







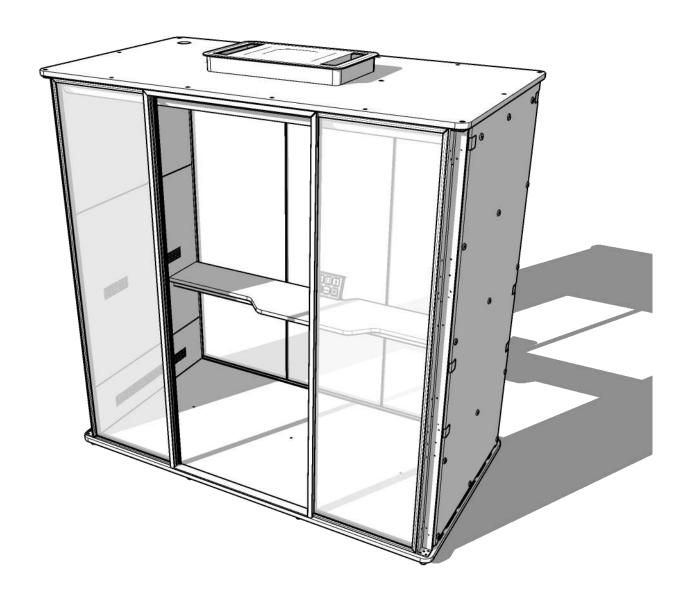
M5 x 90 / M5 Washer / Allen 4

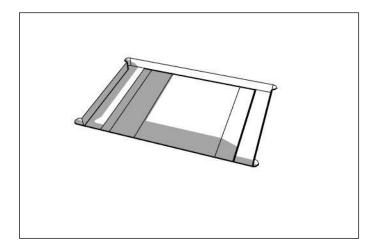
Page 29 december 24, 2020

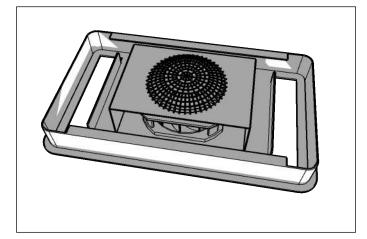


Fan Housing

Make sure to plug in all connectors.



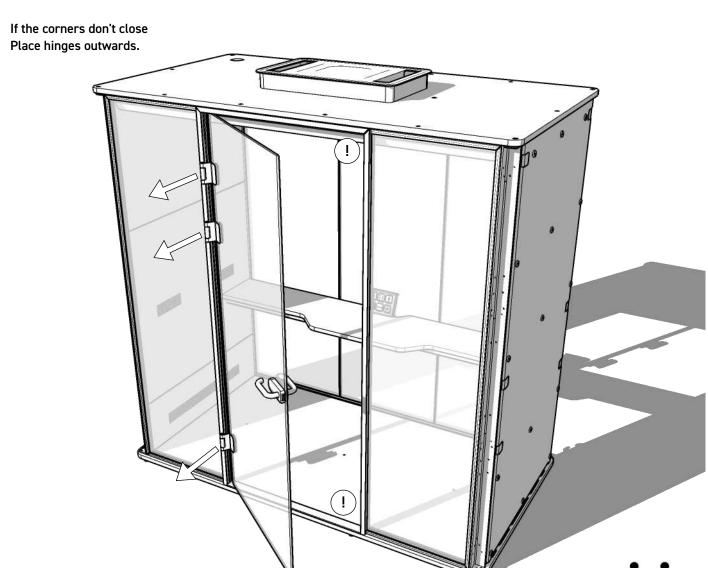


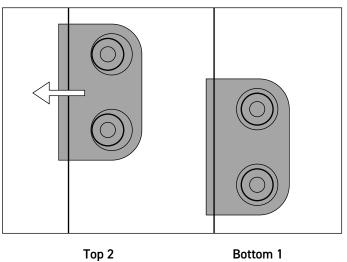


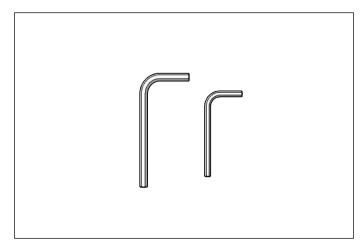


Place Door

Make sure door is vertical and closes in the corners.







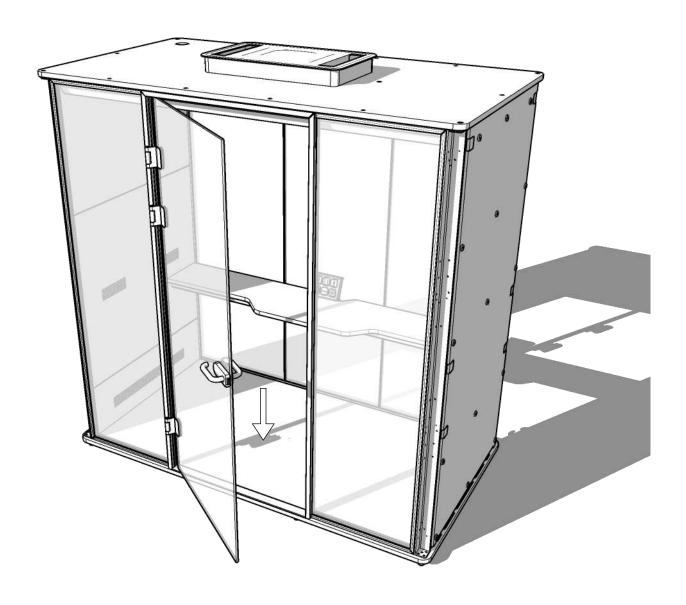
Allen 4 / Allen 3 Bottom 1

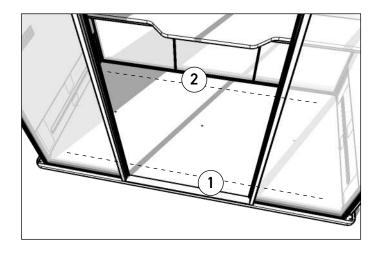
> december 24, 2020 Page 31

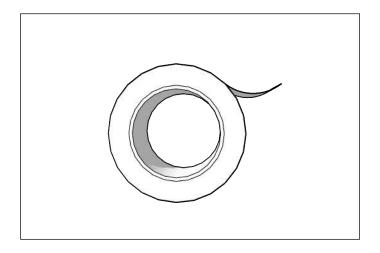


Place Carpet

Make sure the carpet is down, so noone trips.







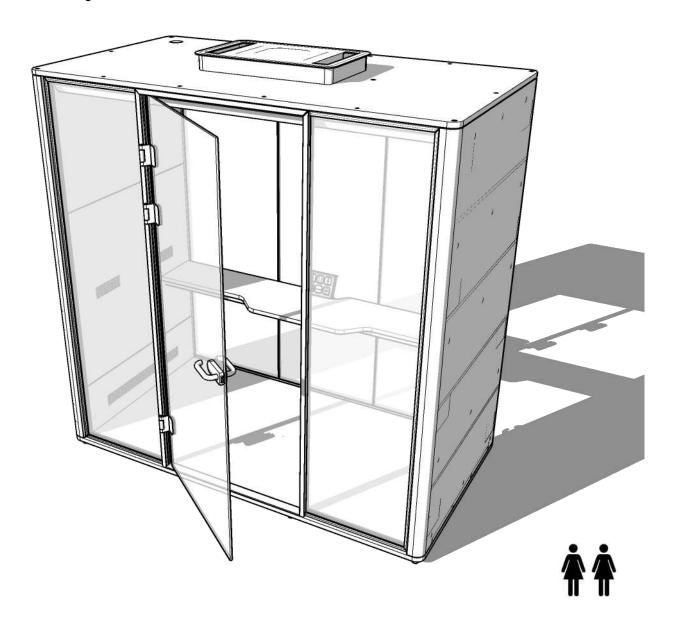
2 Sided Tape

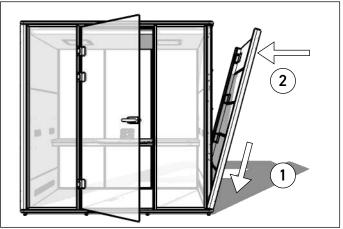
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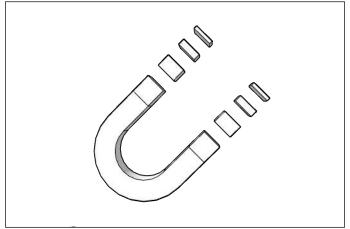


Fabric Panels

Be carefull. Do not drop the Fabric Panels on its corners. Deformation might occur.



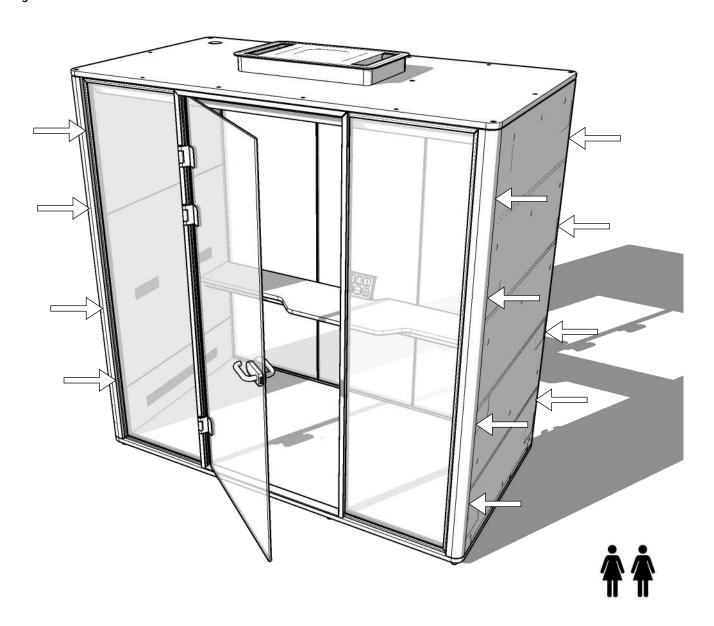


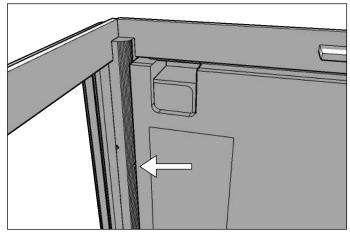




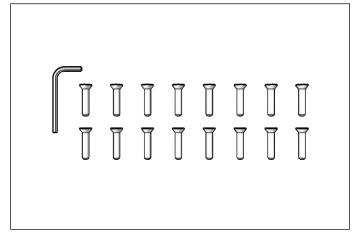
Fabric Panels

Adjust the Fabric Panels from the inside, by placing a screw on the inside of the Corner Posts.







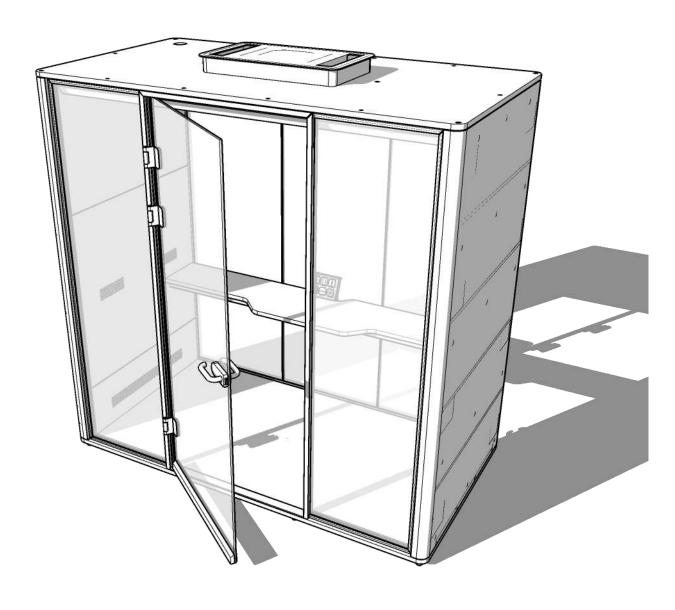


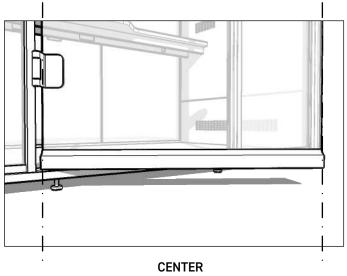
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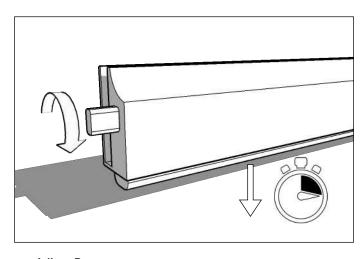


Place Drop Seal

Make sure first time is right. Tape does not come of.







Adjust Drop

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Silence CHAT

Enjoy!

